



Marcos Febrero



Repetir-Host

Repetier-Host V1.0.3

File View Config Printer Tools Help

Disconnect Load Save Print Start Print Kill Print

Printer Settings Easy Mode Emergency Stop

3D View Temperature Curve

Object Placement Slicer Preview Manual Control SD Card

Idle

X 0.00 Y 0.00 Z 0.00 Border 1

Home X/Y Home Z Home Gear

Power Home P 1 2 3 4 5 ?

Feedrate 100

Fan 100

Bed Temperature 55 110.0°C

1 Extruder 1 200 200.0°C

2 Extruder 2 200 200.0°C

Connected: default Extruder: 200,0/200°C Bed: 55,0/55°C File

CONFIGURACIÓN REPETIR-HOST

The screenshot displays the Repetier-Host V1.6.2 interface. The main window shows a 3D view of a cube on a grid. A text box overlaid on the 3D view says "Fai Click para configurar a impresora". In the top right corner, the "Configurar Impresora" button is circled in yellow. The right sidebar contains the Slicer settings panel, which includes a "Slice con Slic3r" button, a "Detener Slicing" button, and various configuration options for Slic3r, such as "Print Setting" (Calidad Excelente), "Printer Settings" (Boquilla - 0.4mm), "Perfil de Filamento" (PLA - Blanco morado), and "Layer Height" (0.2 mm).

Repetier-Host V1.6.2

Archivo Ver Configuración Impresora Server Herramientas Ayuda

Conectar Archivo Ver Registro Mostrando Filamento Mostrando desplazamiento

Configurar Impresora Easy Mode Parada de Emergencia

Objetos Slicer Print Preview Control Manual Tarjeta SD

Slice con Slic3r Detener Slicing

Slicer: Slic3r Manager

Configuration

Print Setting: Calidad Excelente

Printer Settings: Boquilla - 0.4mm

Perfil de Filamento:

Extrusor 1: PLA - Blanco morado

Override Slic3r Settings

Copy Print Settings to Override

Enable Support

Enable Cooling

Layer Height: 0.2 mm

Infill Density: 20%

Infill Pattern: honeycomb


Solid Infill Pattern: rectilinear

Slic3r is separate, external program, which can be started separately. For further information, please visit the following webpage: <http://www.slic3r.org>

Mostrar en registro: Comandos Infos Advertencias Errores ACK Auto Scroll Limpiar Registro Copiar

Desconectado: default Idle

Impresora Ajustes

Impresora: 

Conexión Impresora Extrusor Dimensiones Impres Scripts Avanzado

Conector:

Aviso: Usted tiene una instalación Repetier-Server. Le recomendamos que utilice el conector Repetier-Server en su lugar. Haga clic en "Ayuda" para obtener más información.

Puerto:

Baudrate:

Protocolo de transferencia:

Reiniciar en emergencia:

Cache Recep.:

Communication Timeout: [s]

Usar comunicación Ping-Pong (Enviar solo despues de ok)

Los ajustes de impresora corresponden a la impresora seleccionada arriba. Estos se guardan pulsando OK o Aplicar. Para crear una nueva impresora, solo introduce un nuevo nombre de impresora y pulsa Intro. La nueva impresora empezará con los últimos ajustes seleccionados.



Colocamos *nome*, asignamos o *porto automática* e *250.000* baudrate e protocolo de referencia *autodetect*.

Mostrar en registro: Comandos Infos Advertencias Errores ACK Auto Scroll

Desconectado: default Idle

Configurar Impresora Easy Mode Parada de Emergencia

Objetos Slicer Print Preview Control Manual Tarjeta SD

Slicer:

Print Setting:

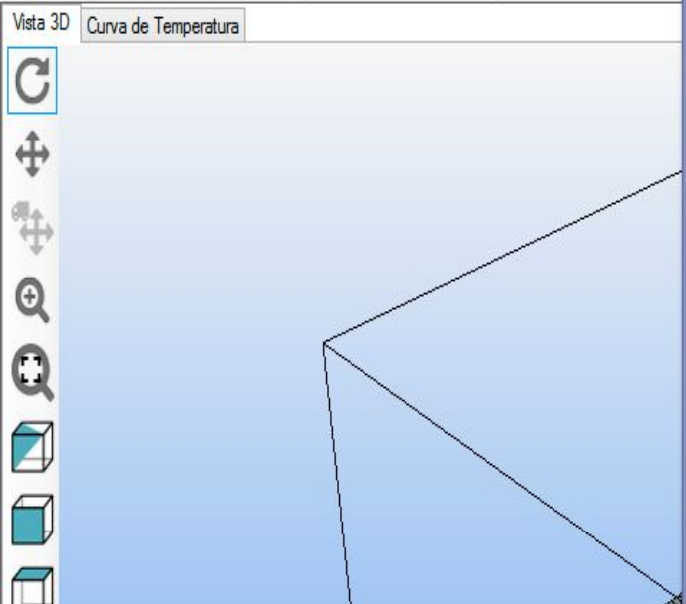
Printer Settings:

Perfil de Filamento:

Extrusor 1:

Solid Infill Pattern:

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Impresora Ajustes

Impresora: Crea en 3D

Conexion Impresora Extruder Dimensiones Impres Avanzado

Velocidad Desplazamiento sin extruir: 6000 [mm/s]

Velocidad Avance del Eje Z: 900 [mm/s]

Manual Extrusion Speed: 2 20 [mm/s]

Manual Retraction Speed: 30 [mm/s]

Temperatura precalentamiento Extrusor: 180 °C

Temperatura precalentamiento Plataforma: 30 °C

Comprobar Temperatura de Extrusory y Plataforma

Eliminar comandos M105 del Registro

Comprobar cada 3 segundos.

Posición de Reposo: X: 100 Y: 100 Z min: 5 [mm]

Send ETA to printer display

Ir a posición de reposo después de Impresión o Anular

Apagar Extrusor al terminar o anular

Apagar Plataforma al terminar o anular

Apagar Motores al terminar o anular

Printer has SD card

Añadir tiempo de Impresión 25 [%]

Invert Direction in Controls for X-Axis Y-Axis Z-Axis

OK Aplicar Cancelar

Colocar os mesmos valores que vemos na imaxen. Os demais deixámoos por defecto.

Impresora Ajustes

Impresora: Crea en 3D

Conexion Impresora Extruder Dimensiones Impres Avanzado

Numero de Extrusores: 1

Max. Extruder Temperature: 250

Max. Bed Temperature: 50

Max. Volume per second: 12 [mm³/s]

Printer has a Mixing Extruder (one nozzle for all colors)

Extrusor 1

Name:

Diameter: 0.4 **←** Nozzle temperature Offset: 0 [°C]

Color:

Offset X: 0 Offset Y: 0 [mm]

OK Aplicar Cancelar

Objetos Slicer Preview Control Manual Tarjeta SD

Slice con CuraEngine Detener Slicing

Slicer: CuraEngine Manager

Speed: Slow Fast

Print Speed: 60 mm/s

Outer Perimeter Speed: 60 mm/s

Infill Speed: 100 mm/s

Infill Density 10%

Enable Cooling

Perfil de Filamento:

Extrusor 1: Default

CuraEngine is separate, external program developed by David Braam. For more informations visit <https://www.ultimaker.com>

esconectado: default Idle

Impresora Ajustes

Impresora: Crea en 3D

Vista 3

Conexion Impresora Extruder Dimensiones Impres Avanzado

Printer Type: Impresora cartesiana

Reposo X: Min Reposo Y: Min Reposo Z: Min

X Min 0 X Max 200 Coord. X Plat: 0

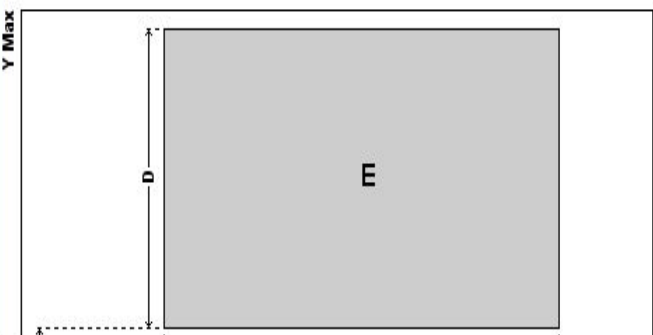
Y Min 0 Y Max 200 Coord. Y Plat: 0

Anchura area de impresión: 200 mm

Profundidad area de impr.: 200 mm

Altura area de impresión: 160 mm

Los valores mínimo y máximo definen el rango de coordenadas del extrusor. Estas coordenadas pueden ser negativas y salir de la plataforma. Coord X/Y de la plataforma define las coordenadas donde la plataforma comienza. Cambiando los valores min/max puedes mover el origen en el centro de la plataforma si el firmware lo soporta.



OK Aplicar Cancelar

Objetos Slicer Preview Control Manual Tarjeta SD

Slice con CuraEngine

Detener Slicing

Colocar os mesmos valores que vemos na imaxen. Os demais deixámo-lo por defecto.

Speed: Slow Fast

Print Speed: 60 mm/s

Outer Perimeter Speed: 60 mm/s

Infill Speed: 100 mm/s

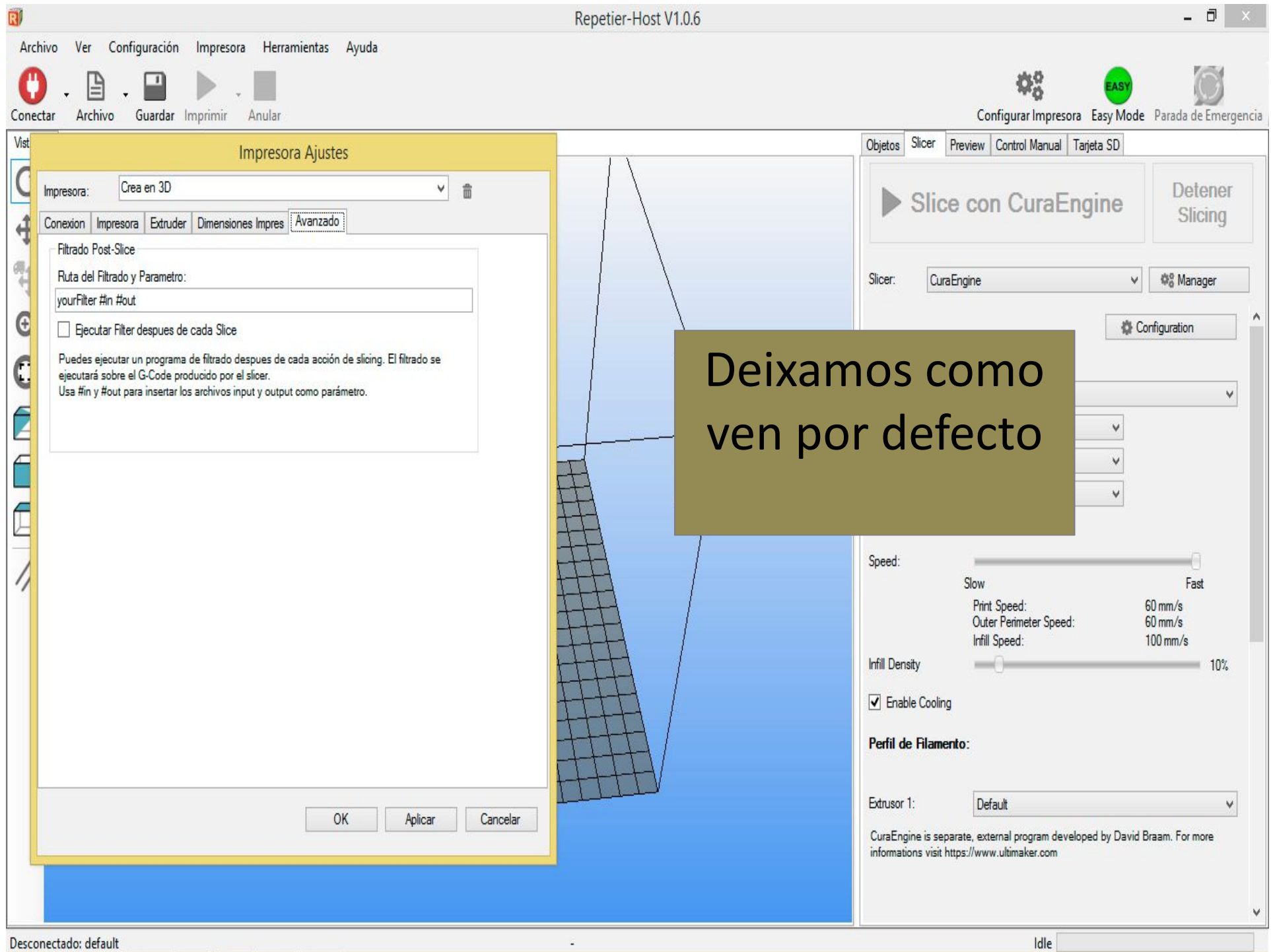
Infill Density: 10%

Enable Cooling

Perfil de Filamento:

Extrusor 1: Default

CuraEngine is separate, external program developed by David Braam. For more informations visit <https://www.ultimaker.com>



Deixamos como ven por defecto



CONFIGURACIÓN SLIC3R



Pinchamos na orde dos números



1

Slice con Slic3r Detener Slicing

2 Slicer Slic3r Manager

3 Configuration

Print Setting: [dropdown]
Printer Settings: [dropdown]

Filament settings:
Extrusor 1: [dropdown]

Override Slic3r Settings
Copy Print Settings to Override

Enable Support
 Enable Cooling

Layer Height: 0.2 mm
Infill Density: [slider] 20%
Infill Pattern: honeycomb
Solid Infill Pattern: rectilinear

Slic3r is separate, external program, which can be started separately. For further informations, please visit the following webpage: <http://www.slic3r.org>



Conectar

Slic3r

Vista 3D

File Window Help

Print Settings Filament Settings Printer Settings

- default -

Layer height

- Layers and perimeters
- Infill
- Speed
- Skirt and brim
- Support material
- Notes
- Output options
- Multiple Extruders
- Advanced

Layer

First l

Vertic

Perim

Spiral

Horize

Solid

Qualit

Extra

Configuration Wizard

Welcome to the Slic3r Configuration Wizard

Hello, welcome to Slic3r! This wizard helps you with the initial configuration; just a few settings and you will be ready to print.

To import an existing configuration instead, cancel this wizard and use the Open Config menu item found in the File menu.

To continue, click Next.

< Back

Next >

Cancel

Pechamos a
pestaña de
bienvenida

Version 1.1.7 - Remember to check for updates at <http://slic3r.org/>

Objetos Slicer Preview Control Manual Tarjeta SD



Slice con Slic3r

Detener Slicing

Manager

Configuration

Settings

Print Settings to Override

t

B

0.2

mm

20%

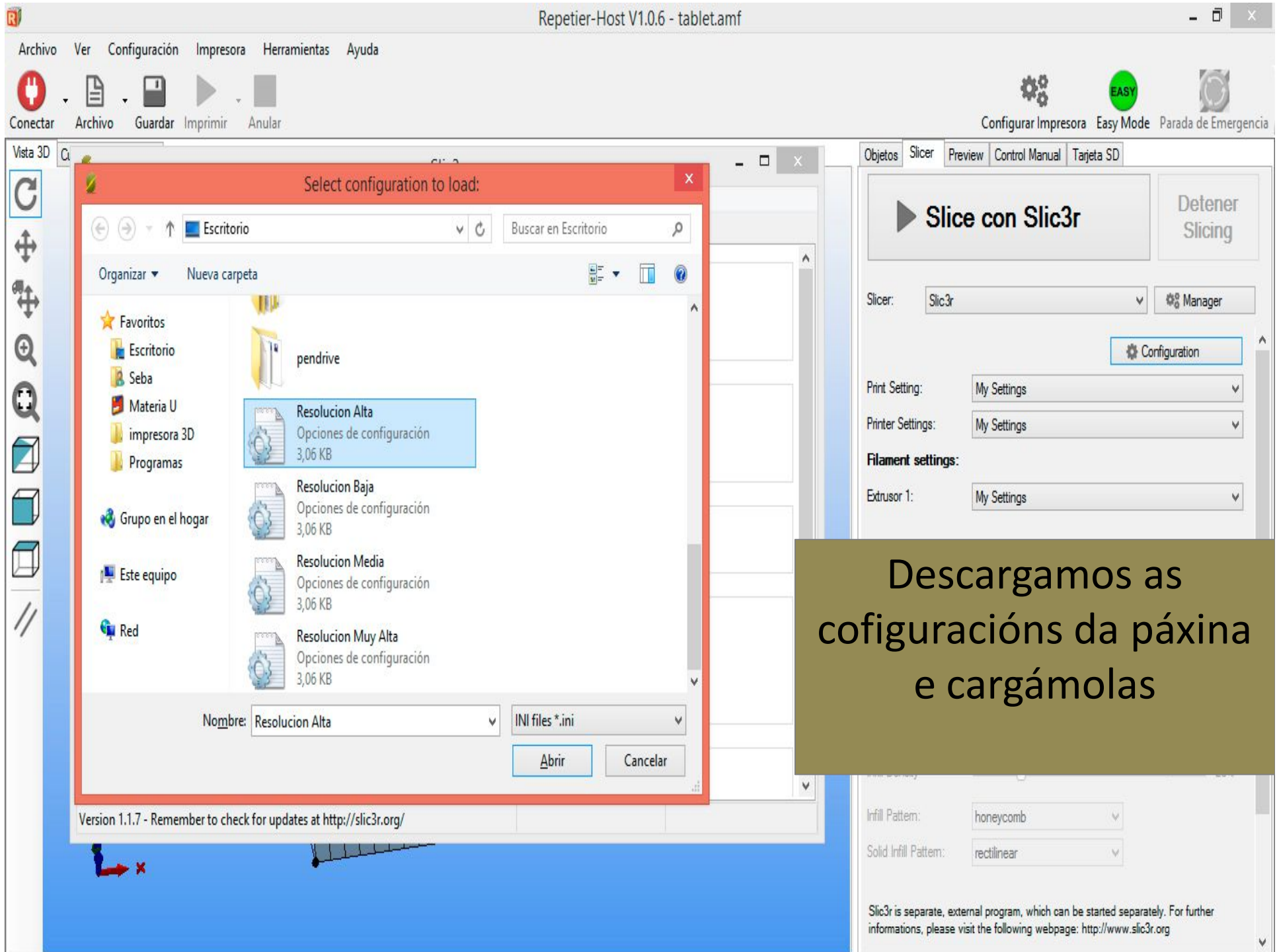
Infill Pattern:

honeycomb

Solid Infill Pattern:

rectilinear

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Descargamos as configuracions da páxina e cargámolas

Slic3r

- File
- Window
- Help
- Load Config... **Ctrl+L**
- Export Config... **Ctrl+E**
- Load Config Bundle...
- Export Config Bundle...
- Quick Slice... **Ctrl+U**
- Quick Slice and Save As... **Ctrl+Alt+U**
- Repeat Last Quick Slice **Ctrl+Shift+U**
- Slice to SVG... **Ctrl+G**
- Repair STL file...
- Combine multi-material STL files...
- Preferences...
- Quit

Extra perimeters if needed:

Avoid crossing perimeters (slow):

Detect thin walls:

Detect bridging perimeters:

Advanced

Seam position: Aligned

Load exported configuration file

Objetos Slicer Preview Control Manual Tarjeta SD

Slice con Slic3r **Detener Slicing**

Slicer: Slic3r **Manager**

Configuration

Print Setting: My Settings

Printer Settings: My Settings

Filament settings:

Extrusor 1: My Settings

Enable Cooling

Layer Height: 0.2 mm

Infill Density: 20%

Infill Pattern: honeycomb

Solid Infill Pattern: rectilinear

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Se o cargamos desde aquí, vai dar un fallo no diámetro do filamento



Slic3r

File Window Help

Print Settings Filament Settings Printer Settings

Resolucion Alta.ini  Save current print settings

Layers and perimeters
Infill
Speed
Skirt and brim
Support material
Notes
Output options
Multiple Extruders
Advanced

Layer height
Layer height: 0.1 mm
First layer height: 0.3 mm or %

Vertical shells
Perimeters (minimum): 5
Spiral vase:

Horizontal shells
Solid layers: Top: 4 Bottom: 4

Quality (slower slicing)
Extra perimeters if needed:
Avoid crossing perimeters (slow):
Detect thin walls:
Detect bridging perimeters:

Advanced
Seam position: Aligned

Version 1.1.7 - Remember to check for updates at <http://slic3r.org/>

Objetos Slicer Preview Control Manual Tarjeta SD

Slice con Slic3r **Detener Slicing**

Slicer: Slic3r Manager

Configuration

Print Setting: My Settings
Printer Settings: My Settings

Filament settings:
Extrusor 1: My Settings

Infill Density: 20%

Infill Pattern: honeycomb
Solid Infill Pattern: rectilinear

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Lembramos guardar a configuración



Slic3r

File Window Help

Print Settings Filament Settings **Printer Settings**

Resolucion Alta.ini **2**  Save current printer settings

Size and coordinates

x:	200	y:	200	mm
x:	100	y:	100	mm
Z offset:	0	mm		

General

Custom G-code

Extruder 1

Firmware

G-code flavor: RepRap (Marlin/Sprinter/Repetier)

Use relative E distances:

Capabilities

Extruders: 1

Advanced

Use firmware retraction:

Vibration limit: 0 Hz

Version 1.1.7 - Remember to check for updates at <http://slic3r.org/>

Objetos Slicer Preview Control Manual Tarjeta SD

Slice con Slic3r Detener Slicing

Slicer: Slic3r Manager

Configuration

Print Setting: My Settings

Printer Settings: My Settings

Filament settings:

Extrusor 1: My Settings

Layer Height: 0.2 mm

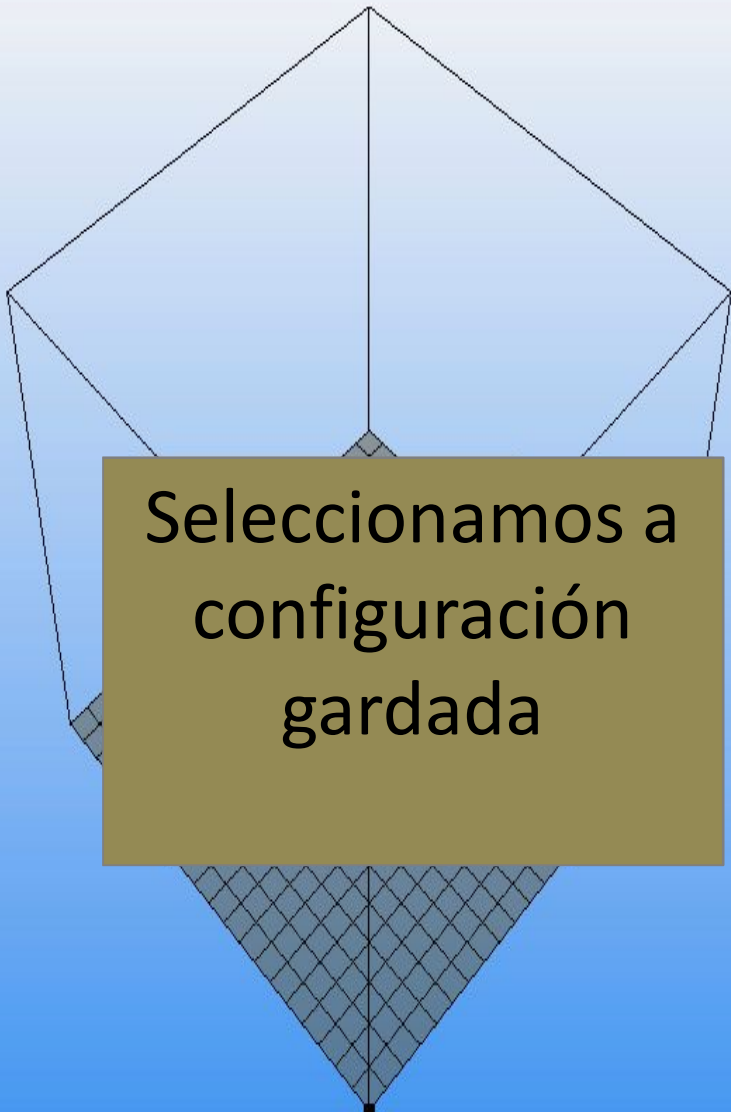
Infill Density: 20%

Infill Pattern: honeycomb

Solid Infill Pattern: rectilinear

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Gardamos a configuración



Seleccionamos a configuración guardada

Slice con Slic3r Detener Slicing

Slicer: Slic3r Manager

Configuration

Print Setting: Resolución Alta

Printer Settings: calidad paredes Q0,1 Vnormal
Calidad paredes
config Guerrera
hephestos 0,2
My Settings

Filament settings: Rapido +20 Q 0,2
Resolución Alta

Extrusor 1: Resolución Alta

Override Slic3r Settings

Copy Print Settings to Override

Enable Support

Enable Cooling

Layer Height: 0.2 mm

Infill Density: 20%

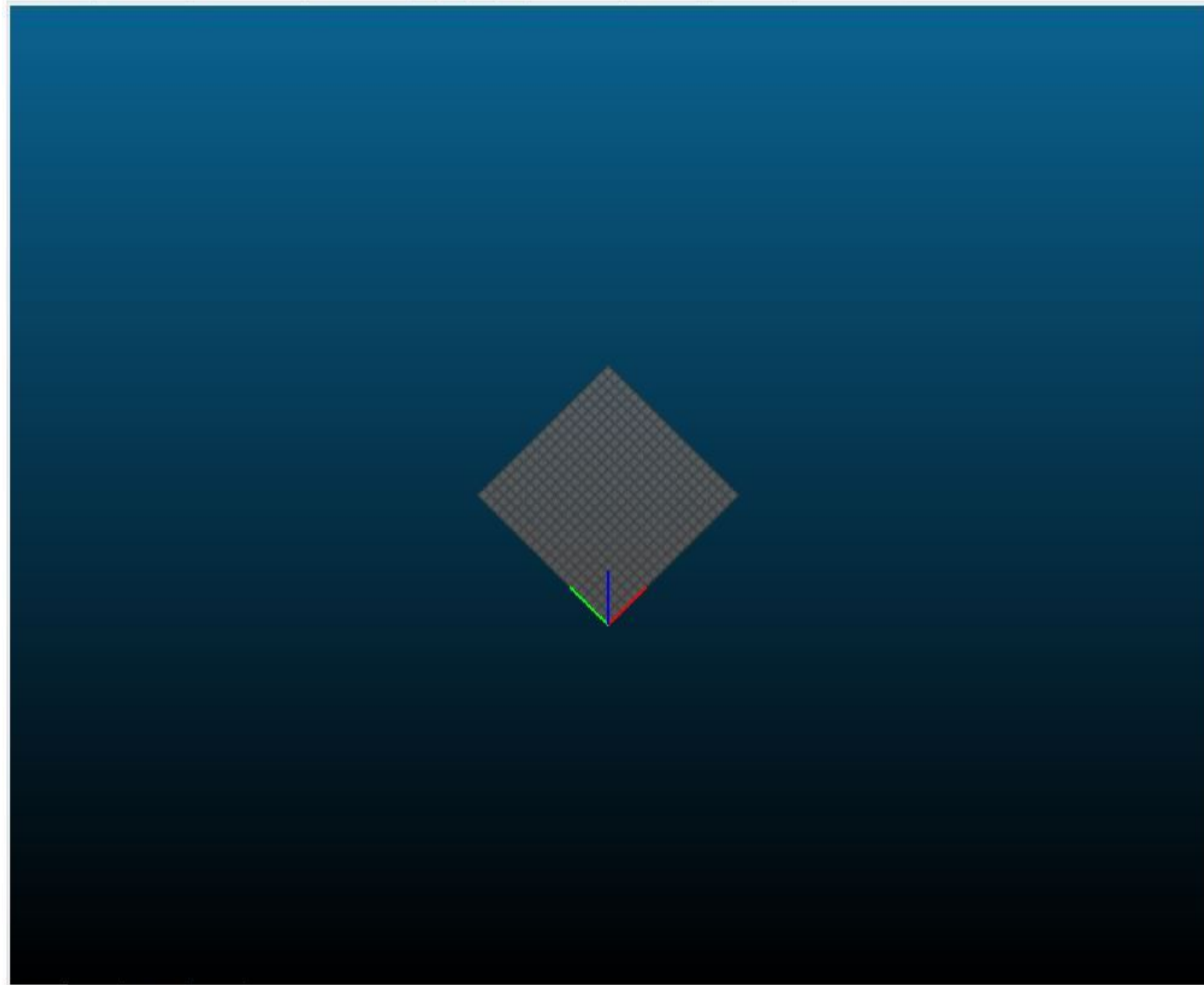
Infill Pattern: honeycomb

Solid Infill Pattern: rectilinear

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Parámetros a tocar en SLIC3R





Print settings:
Filament:
Printer:

Name	Cop...	Scale
------	--------	-------

Info
Size: Volume:
Facets: Materials:
Manifold:

Calidad Excelente

 Layers and perimeters Infill Skirt and brim Support material Speed Multiple Extruders Advanced Output options Notes

Layer height

Layer height: mmFirst layer height: mm or %

Vertical shells

Perimeters: (minimum)Spiral vase:

Horizontal shells

Solid layers: Top: Bottom:

Quality (slower slicing)

Extra perimeters if needed: Avoid crossing perimeters:

Slic3r

File Plater Object Window Help

Plater Print Settings Filament Settings Printer Settings

Add... Delete Delete All Arrange Scale... Split Cut

Preferences

General

Mode: Expert

Check for updates:

Remember output directory:

Auto-center parts:

Background processing:

OK

Cancel

Calidad Excelente



Layers and perimeters

Infill

Skirt and brim

Support material

Speed

Multiple Extruders

Advanced

Output options

Notes

Layer height

Layer height: mmFirst layer height: mm or %

Vertical shells

Perimeters: (minimum)Spiral vase:

Horizontal shells

Solid layers: Top: Bottom:

Quality (slower slicing)

Extra perimeters if needed: Avoid crossing perimeters:

Calidad Excelente



Layers and perimeters

Infill

Skirt and brim

Support material

Speed

Multiple Extruders

Advanced

Output options

Notes

Layer height

Layer height: 0.09 mm

First layer height: 0.3 mm or %

Vertical shells

Perimeters: 2 (minimum)

Spiral vase:

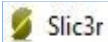
Horizontal shells

Solid layers: Top: 5 Bottom: 5

Quality (slower slicing)

Extra perimeters if needed:

Avoid crossing perimeters:



File Plater Object Window Help

Plater Print Settings Filament Settings Printer Settings

Calidad Excelente

- Layers and perimeters
- Infill
- Skirt and brim
- Support material
- Speed
- Multiple Extruders
- Advanced
- Output options
- Notes

Layer height

Layer height: 0.09 mm
First layer height: 0.3 mm or %

Vertical shells

Perimeters: 2 (minimum)
Spiral vase:

Horizontal shells

Solid layers: Top: 5 Bottom: 5

Quality (slower slicing)

Extra perimeters if needed:
Avoid crossing perimeters:
Detect thin walls:
Detect bridging perimeters:

Advanced

Seam position: Aligned
External perimeters first:

Mellora a calidade da impresión pero ralentiza o slic3r

Calidad Excelente

- Layers and perimeters
- Infill
- Skirt and brim
- Support material
- Speed
- Multiple Extruders
- Advanced
- Output options
- Notes

Layer height

Layer height: 0.09 mm
First layer height: 0.3 mm or %

Vertical shells

Perimeters: 2 (minimum)
Spiral vase:

Horizontal shells

Solid layers: Top: 5 Bottom: 5

Quality (slower slicing)

Extra perimeters if needed:
Avoid crossing perimeters:
Detect thin walls:
Detect bridging perimeters:

Añade más perímetros cuando sea necesario

Advanced

Seam position: Aligned
External perimeters first:

Calidad Excelente  

- Layers and perimeters
- Infill
- Skirt and brim
- Support material
- Speed
- Multiple Extruders
- Advanced
- Output options
- Notes

Layer height

Layer height: mm
First layer height: mm or %

Vertical shells

Perimeters: (minimum)
Spiral vase:

Horizontal shells

Solid layers: Top: Bottom:


Quality (slower slicing)



Extra perimeters if needed:
Avoid crossing perimeters:
Detect thin walls:
Detect bridging perimeters:

Evita que a punta se
cruce cos perimetros

Mellor non telo activo

Advanced

Seam position: 
External perimeters first:

Calidad Excelente  

- Layers and perimeters
- Infill
- Skirt and brim
- Support material
- Speed
- Multiple Extruders
- Advanced
- Output options
- Notes

Layer height

Layer height: mm
First layer height: mm or %



Vertical shells

Perimeters: (minimum)
Spiral vase:

Horizontal shells


Solid layers: Top: Bottom:

Quality (slower slicing)

Extra perimeters if needed:
Avoid crossing perimeters:
Detect thin walls:  
Detect bridging perimeters:

Detecta que os muros
son moi estreitos e
fainos máis anchos

Advanced

Seam position: 
External perimeters first:

Calidad Excelente

- Layers and perimeters
- Infill
- Skirt and brim
- Support material
- Speed
- Multiple Extruders
- Advanced
- Output options
- Notes

Layer height

Layer height: mm
First layer height: mm or %

Vertical shells

Perimeters: (minimum)
Spiral vase:

Horizontal shells

Solid layers: Top: Bottom:

Quality (slower slicing)

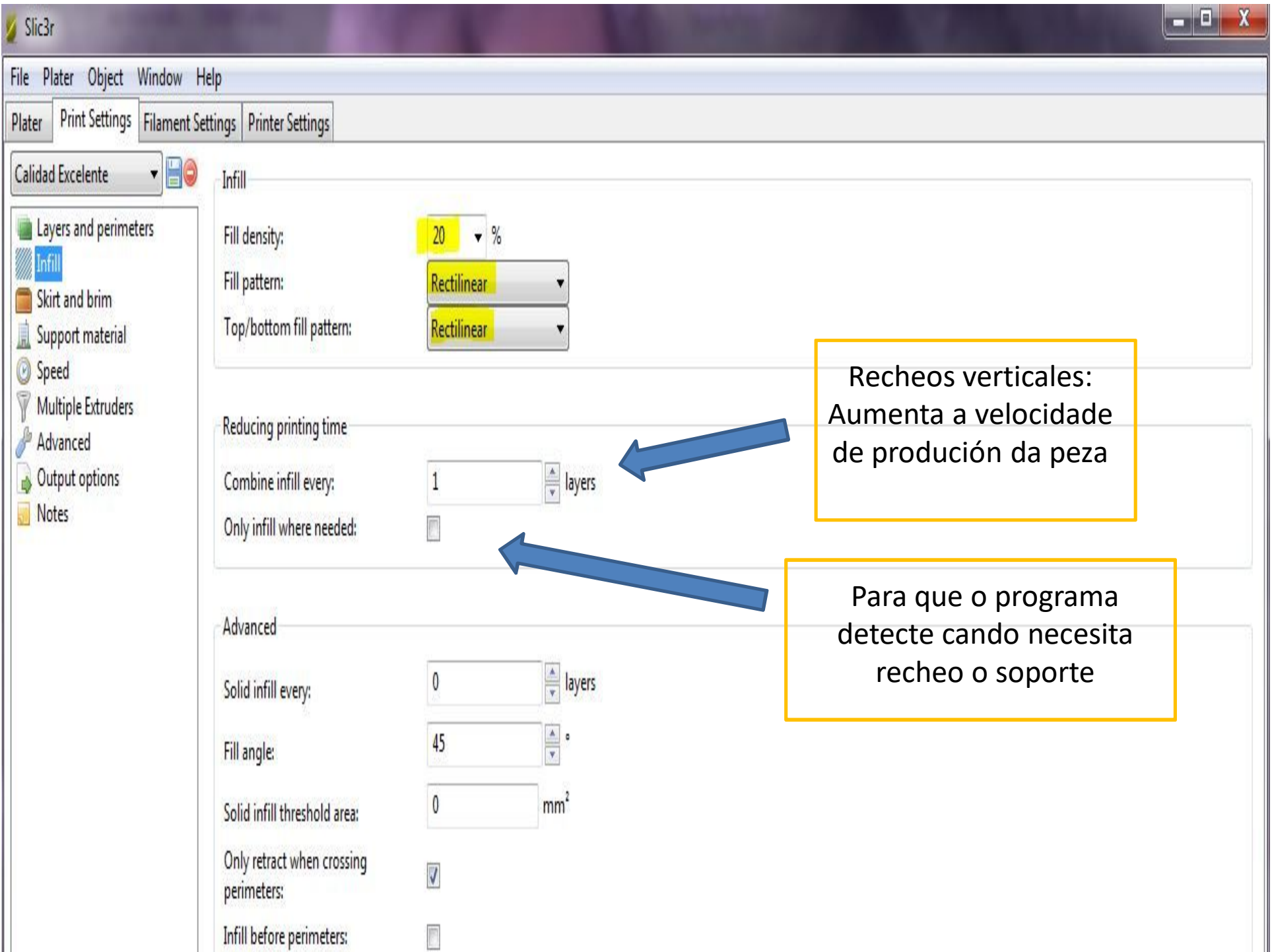
Extra perimeters if needed:
Avoid crossing perimeters:
Detect thin walls:
Detect bridging perimeters:

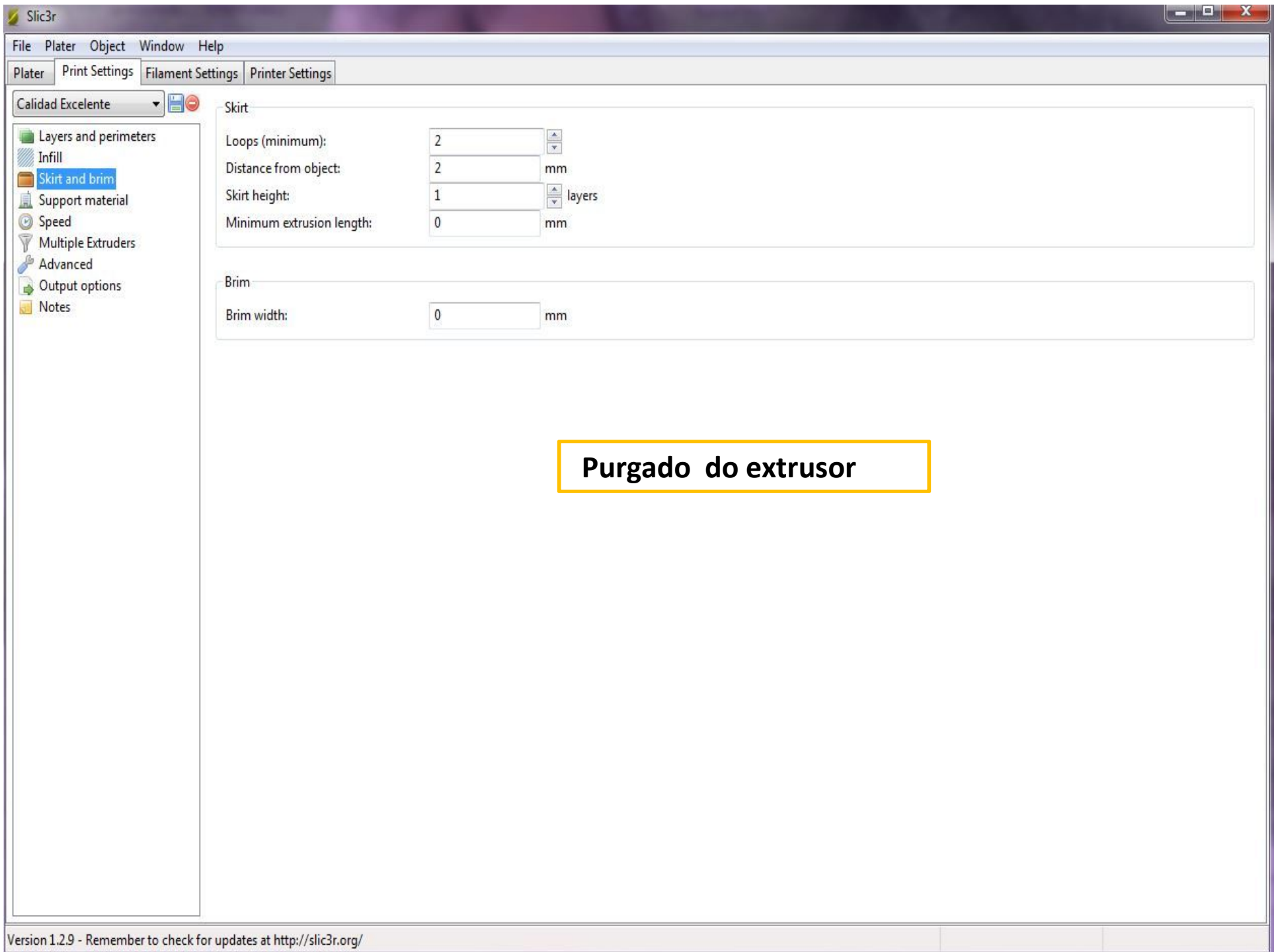
Advanced

Seam position:

External perimeters first:

Escomeza facendo o
perímetro externo e logo
os recheos





Purgado do extrusor

Calidad Excelente

- Layers and perimeters
- Infill
- Skirt and brim
- Support material
- Speed
- Multiple Extruders
- Advanced
- Output options
- Notes

Support material

Generate support material:

Overhang threshold: °

Enforce support for the first: layers

Raft

Raft layers: layers

Options for support material and raft

Contact Z distance: mm

Pattern:

Pattern spacing: mm

Pattern angle: °

Interface layers: layers

Interface pattern spacing: mm

Don't support bridges:

Slic3r

File Plater Object Window Help

Plater Print Settings Filament Settings Printer Settings

Calidad Excelente

- Layers and perimeters
- Infill
- Skirt and brim
- Support material
- Speed
- Multiple Extruders
- Advanced
- Output options
- Notes

Speed for print moves

Perimeters:	40	mm/s
Small perimeters:	25	mm/s or %
External perimeters:	35	mm/s or %
Infill:	60	mm/s
Solid infill:	55	mm/s or %
Top solid infill:	45	mm/s or %
Support material:	80	mm/s
Support material interface:	100%	mm/s or %
Bridges:	60	mm/s
Gap fill:	40	mm/s

Speed for non-print moves

Travel: 180 mm/s

Modifiers

First layer speed: 50% mm/s or %

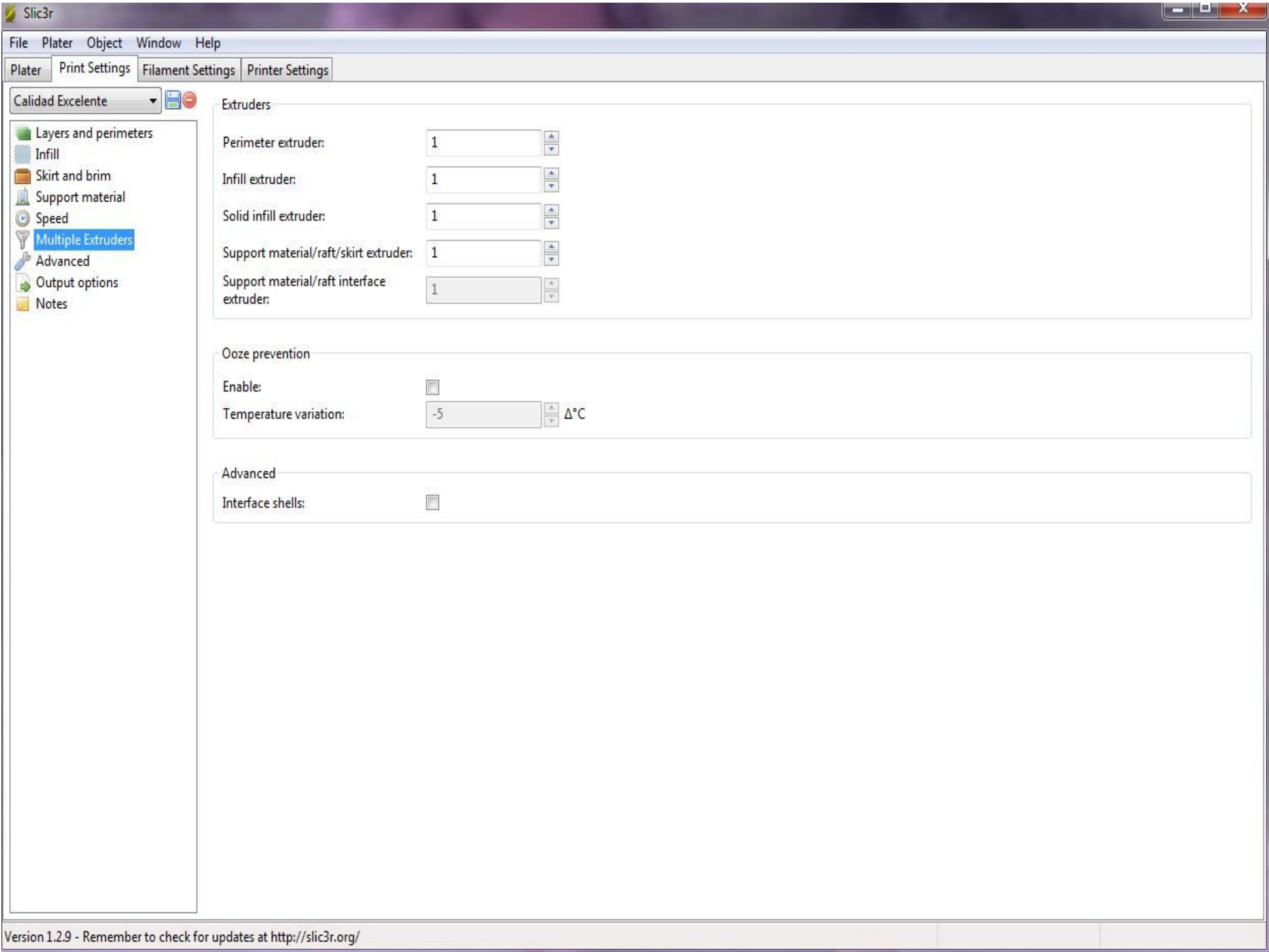
Acceleration control (advanced)



Perimeters:	1500	mm/s ²
Infill:	1500	mm/s ²
Bridge:	1000	mm/s ²
First layer:	1000	mm/s ²
Default:	1000	mm/s ²

Autospeed (advanced)

Max print speed:	200	mm/s
Max volumetric speed:	0	mm ³ /s

Movimento do extrusor sen plástico



Calidad Excelente  

- Layers and perimeters
- Infill
- Skirt and brim
- Support material
- Speed
- Multiple Extruders
- Advanced**
- Output options
- Notes

Extrusion width

Default extrusion width:	<input type="text" value="0.4"/>	mm or % (leave 0 for auto)
First layer:	<input type="text" value="0.6"/>	mm or % (leave 0 for default)
Perimeters:	<input type="text" value="0"/>	mm or % (leave 0 for default)
External perimeters:	<input type="text" value="0"/>	mm or % (leave 0 for default)
Infill:	<input type="text" value="0.6"/>	mm or % (leave 0 for default)
Solid infill:	<input type="text" value="0"/>	mm or % (leave 0 for default)
Top solid infill:	<input type="text" value="0"/>	mm or % (leave 0 for default)
Support material:	<input type="text" value="0"/>	mm or % (leave 0 for default)

Overlap

Infill/perimeters overlap: mm or %

Flow

Bridge flow ratio:

Other

XY Size Compensation:	<input type="text" value="0"/>	mm
Threads:	<input type="text" value="4"/>	 
Resolution:	<input type="text" value="0"/>	mm

Calidad Excelente

- Layers and perimeters
- Infill
- Skirt and brim
- Support material
- Speed
- Multiple Extruders
- Advanced
- Output options
- Notes

Sequential printing



Complete individual objects:
Extruder clearance (mm): Radius: 20 mm Height: 20 mm










Output file

Verbose G-code:
Output filename format: [input_filename_base].gcode

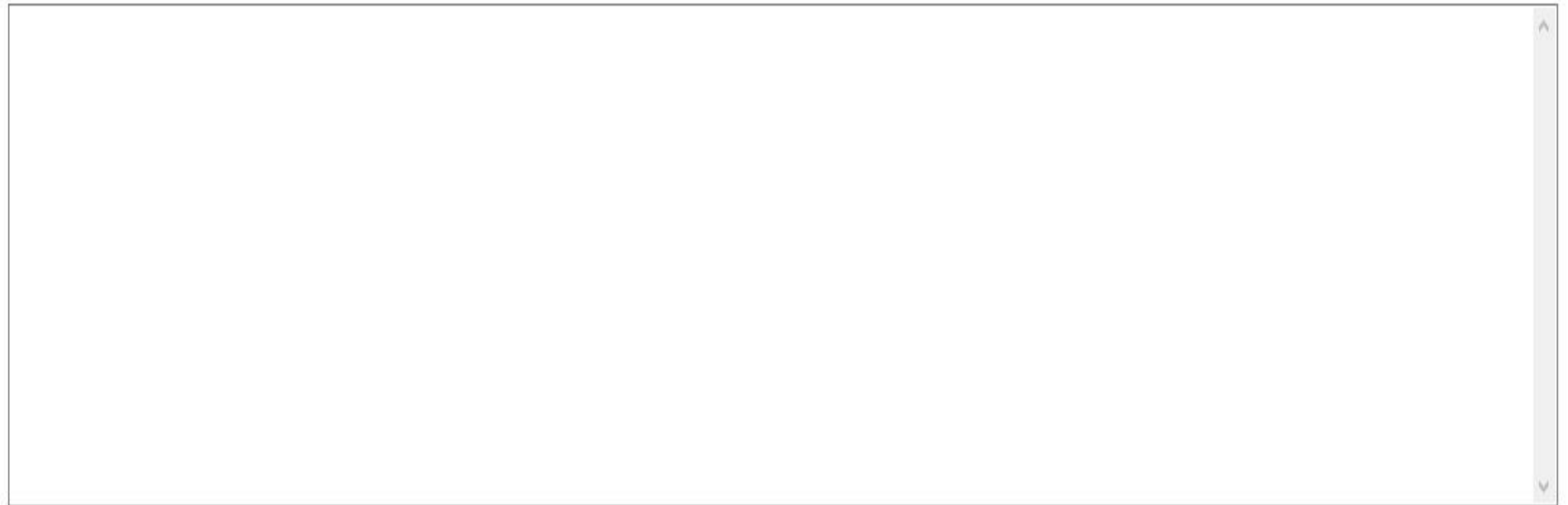
Post-processing scripts

[Empty text area with scroll bar]

Calidad Excelente  

-  Layers and perimeters
-  Infill
-  Skirt and brim
-  Support material
-  Speed
-  Multiple Extruders
-  Advanced
-  Output options
-  **Notes**

Notes



- default -

- Filament**
- Cooling

Filament

Color:

Diameter: mm

Extrusion multiplier:

Temperature (°C)

Extruder: First layer: Other layers:

Bed: First layer: Other layers:

- default -

Filament
Cooling

Enable

Keep fan always on: Enable auto cooling:

If estimated layer time is below ~5s, fan will run at 100% and print speed will be reduced so that no less than 5s are spent on that layer (however, speed will never be reduced below 10mm/s).

If estimated layer time is greater, but still below ~60s, fan will run at a proportionally decreasing speed between 100% and 35%.
During the other layers, fan will be turned off.

Fan settings

Fan speed:

Min: 35 %Max: 100 %

Bridges fan speed:

100 %

Disable fan for the first:

3 layers

Cooling thresholds

Enable fan if layer print time is below:

60 approximate seconds

Slow down if layer print time is below:

5 approximate seconds

Min print speed:

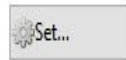
10 mm/s

- default -

- General
- Custom G-code
- Extruder 1

Size and coordinates

Bed shape:



Z offset:

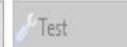
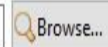
 mm

Capabilities

Extruders:

OctoPrint upload

Host or IP:



API Key:

Firmware

G-code flavor:

RepRap (Marlin/Sprinter/Repetier) ▾

Advanced

Use relative E distances:

Use firmware retraction:

Use volumetric E:

Pressure advance:

Vibration limit (deprecated):

 Hz

- default -

- General
- Custom G-code
- Extruder 1

Start G-code

```
G28 ; home all axes  
G1 Z5 F5000 ; lift nozzle
```

End G-code

```
M104 S0 ; turn off temperature  
G28 X0 ; home X axis  
M84 ; disable motors
```

Before layer change G-code

After layer change G-code



File Plater Object Window Help

Plater Print Settings Filament Settings Printer Settings

fluor1.ini

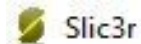
- General
- Custom G-code
- Extruder 1

Start G-code

G28 ; home all axes

End G-code

M104 S0 ; turn off temperature
M104 S0 ; turn off temperature bed
G28 X0 ; home X axis
M84 ; disable motors



File Plater Object Window Help

Plater Print Settings Filament Settings Printer Settings

Qilive PLA

- General
- Custom G-code
- Extruder 1

Start G-code

G28 ; home all axes
G1 Z5 F5000 ; lift nozzle

End G-code

M104 S0 ; turn off temperature
M140 S0 ; set bed target temp
G28 X0 ; home X axis
M84 ; disable motors
g1 z140 f2000;

- default -



- General
- Custom G-code
- Extruder 1

Size

Nozzle diameter: mm

Position (for multi-extruder printers)

Extruder offset: x: y: mm

Retraction

Length: mm (zero to disable)Lift Z: mmSpeed: mm/sExtra length on restart: mmMinimum travel after retraction: mmRetract on layer change: Wipe while retracting:

Retraction when tool is disabled (advanced settings for multi-extruder setups)

Length: mm (zero to disable)Extra length on restart: mm

fluor1.ini

Filament
Cooling

Enable

Keep fan always on:
Enable auto cooling:

If estimated layer time is below ~5s, fan will run at 100% and print speed will be reduced so that no less than 5s are spent on that layer (however, speed will never be reduced below 10mm/s).
If estimated layer time is greater, but still below ~60s, fan will run at a proportionally decreasing speed between 100% and 35%.
During the other layers, fan will be turned off.

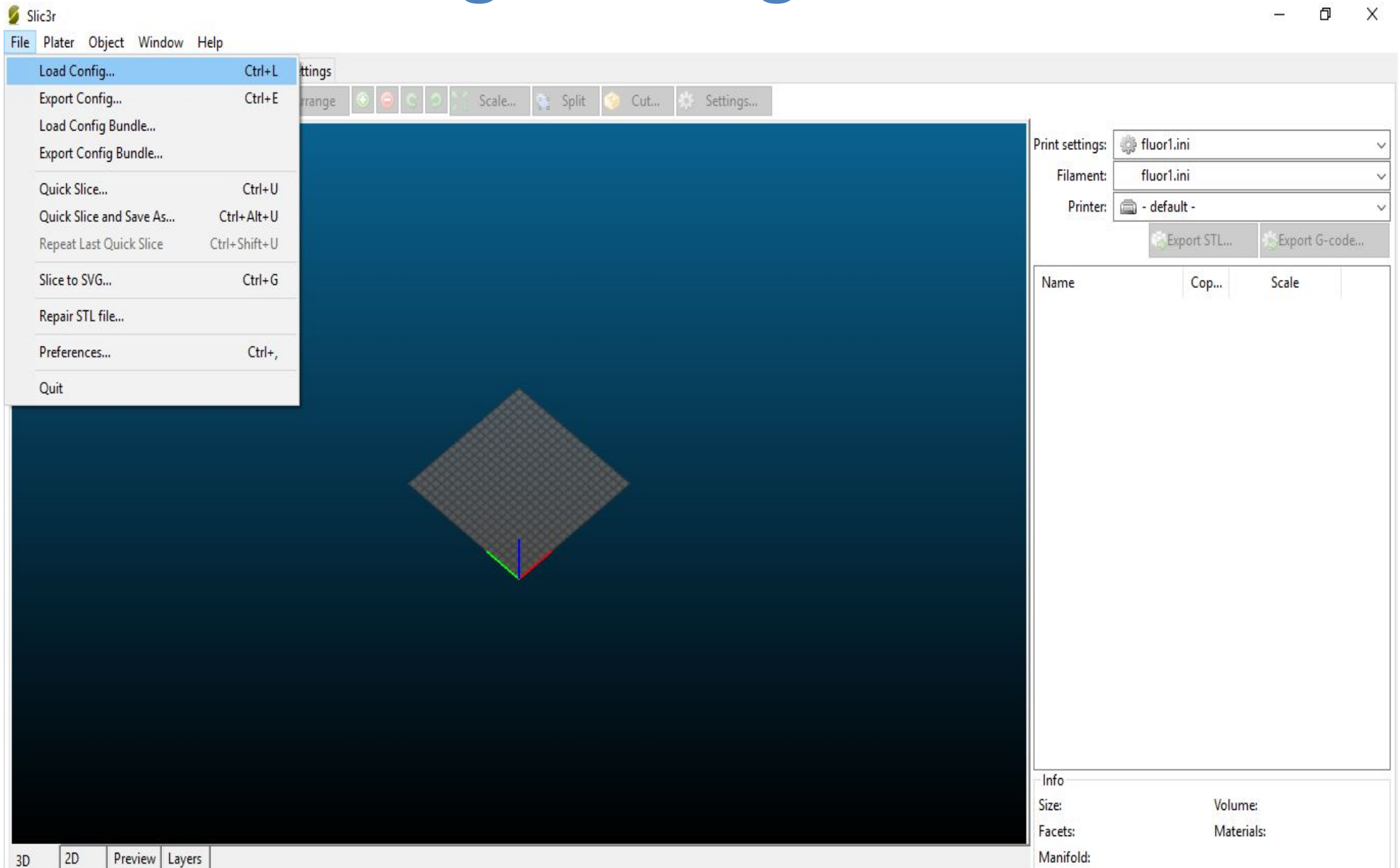
Fan settings

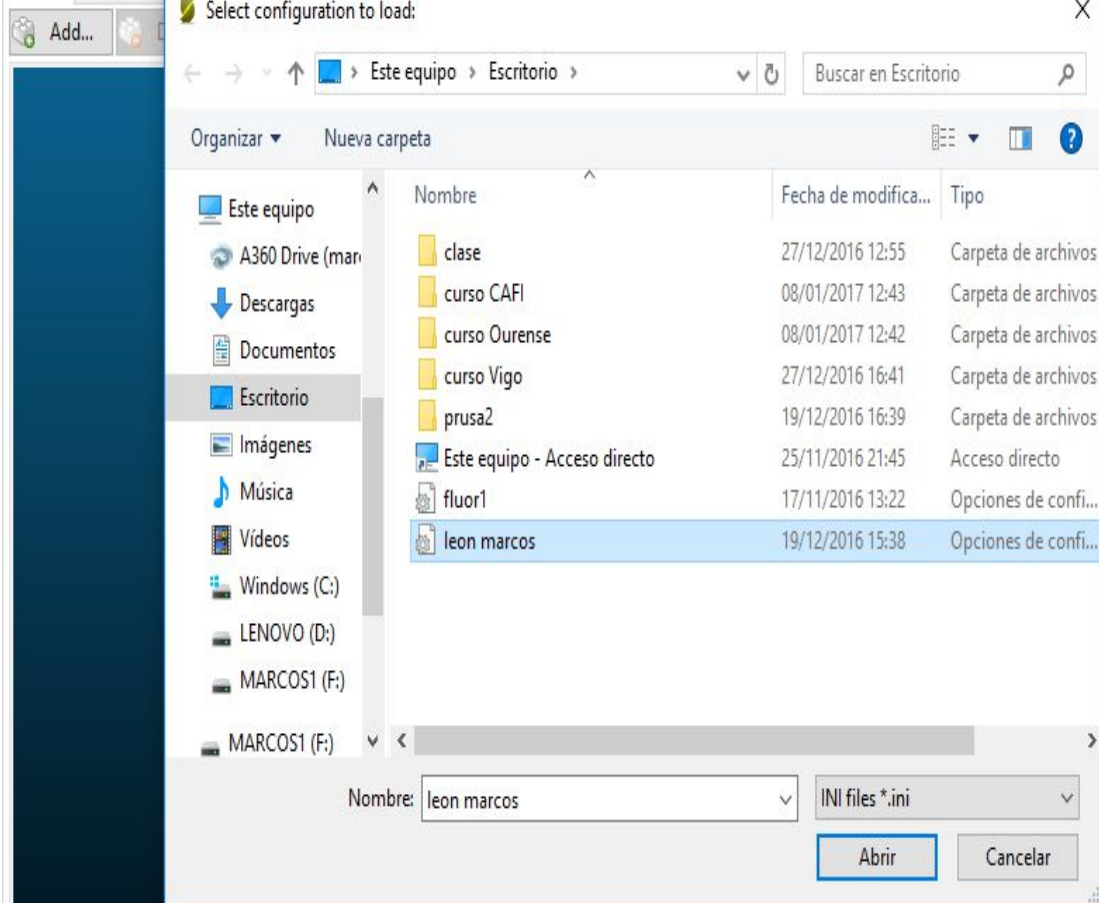
Fan speed: Min: 35 %Max: 100 %
Bridges fan speed: 100 %
Disable fan for the first: 3 layers

Cooling thresholds

Enable fan if layer print time is below: 60 approximate seconds
Slow down if layer print time is below: 5 approximate seconds
Min print speed: 10 mm/s

Cargar configuración





Print settings: fluor1.ini

Filament: fluor1.ini

Printer: - default -

Export STL... Export G-code...

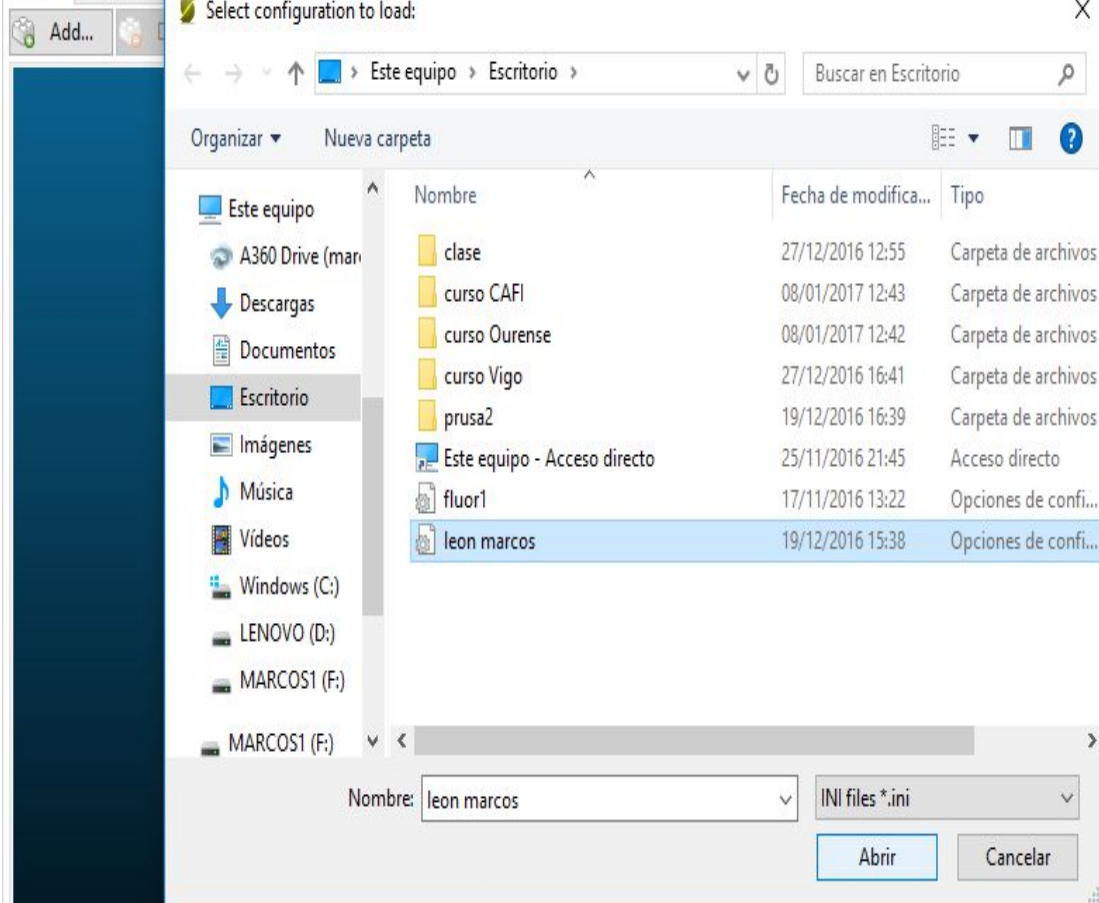
Name	Cop...	Scale

Info

Size: Volume:

Facets: Materials:

Manifold:



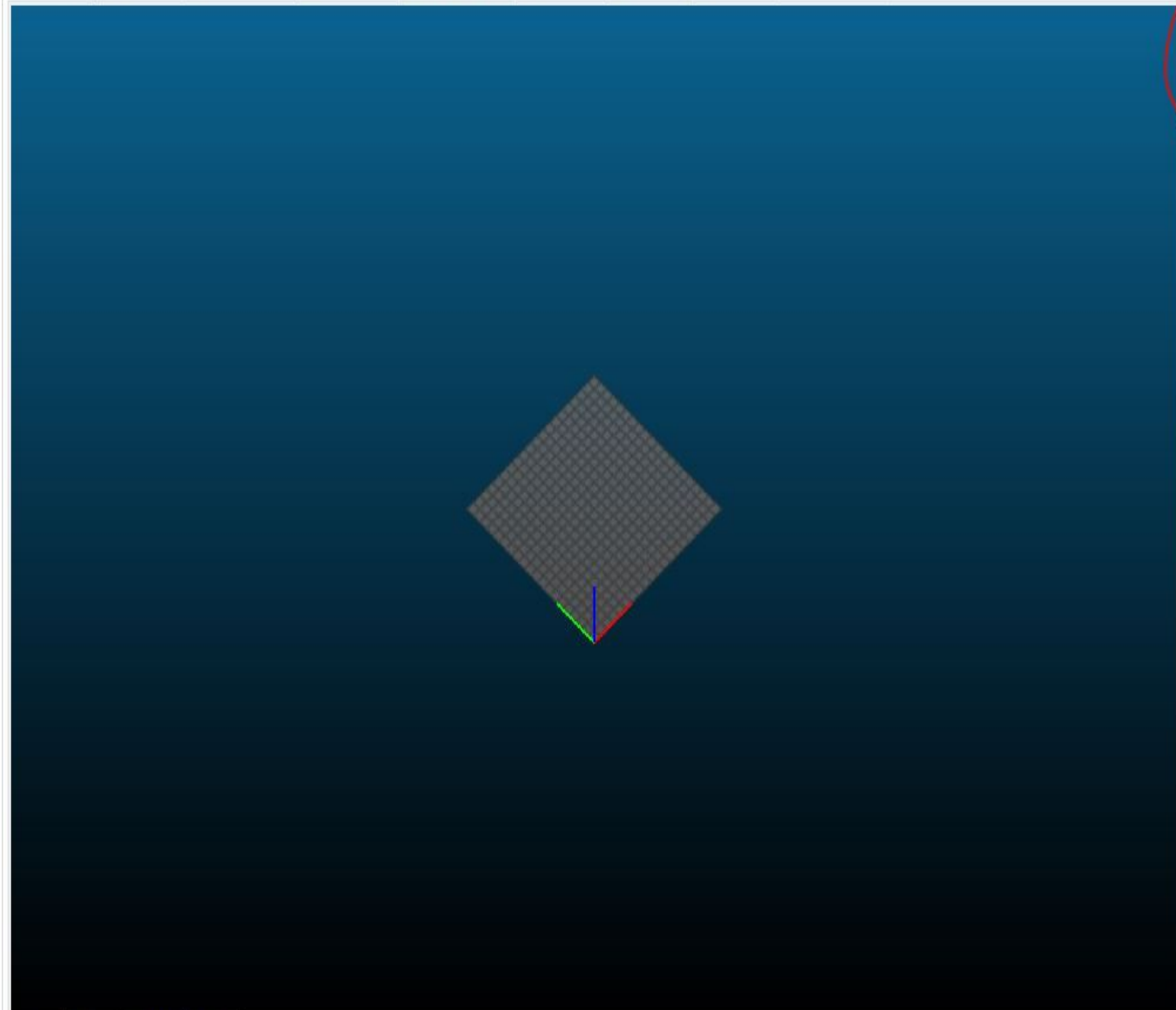
Print settings: fluor1.ini
Filament: fluor1.ini
Printer: - default -

Export STL... Export G-code...

Name	Cop...	Scale
------	--------	-------

Info
Size: Volume:
Facets: Materials:
Manifold:

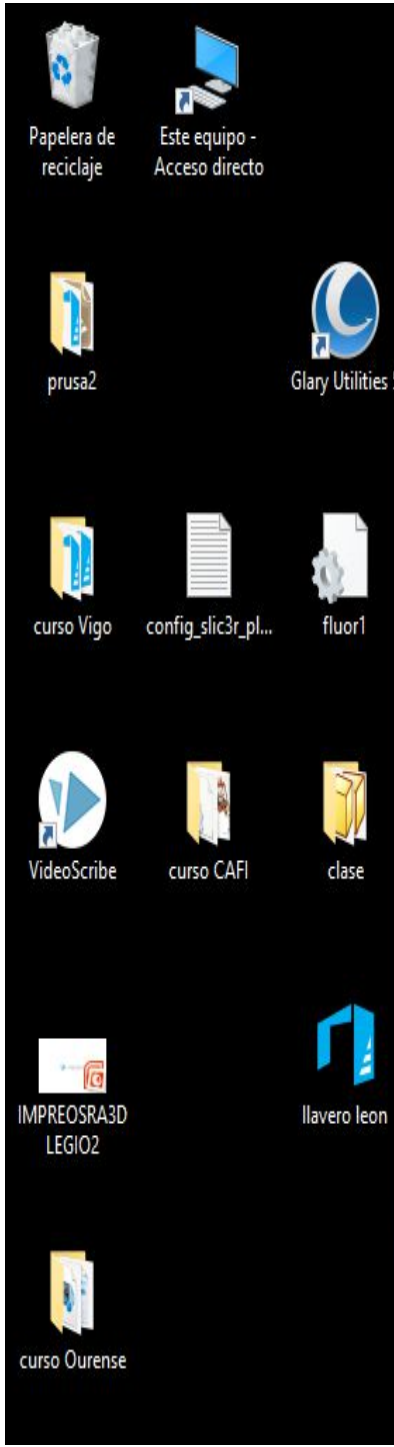
☰ Add... ☠ Delete ✗ Delete All 🗑 Arrange ⬆ ⬇ ⬇ ⬆ Scale... 🌀 Split 🗑 Cut... ⚙ Settings...



Print settings: ⚙ leon marcos.ini ▾
Filament: leon marcos.ini ▾
Printer: 🖨 leon marcos.ini ▾
Export STL... Export G-code...

Name	Cop...	Scale
------	--------	-------

Info
Size: Volume:
Facets: Materials:
Manifold:



Slic3r

File Plater Object Window Help

Plater Print Settings Filament Settings Printer Settings

Add... Delete Delete All Arrange Scale... Split Cut... Settings...

Print settings: leon marcos.ini

Filament: leon marcos.ini

Printer: leon marcos.ini

Export STL... Export G-code...

Name	Cop...	Scale
------	--------	-------

Info

Size: Volume:

Facets: Materials:

Manifold:

3D 2D Preview Layers

Version 1.2.9 - Remember to check for updates at <http://slic3r.org/>



Papelera de reciclaje Este equipo - Acceso directo

prusa2 Glary Utilities 5

curso Vigo config_slic3r_pl... fluor1

VideoScribe curso CAFI clase

IMPRESORA3D LEGIO2 llavero leon

curso Ourense

Slic3r

File Plater Object Window Help

Plater Print Settings Filament Settings Printer Settings

Add... Delete Delete All Arrange Scale... Split Cut... Settings...

Print settings: leon marcos.ini

Filament: leon marcos.ini

Printer: leon marcos.ini

Export STL... Export G-code...

Name	Cop...	Scale
llavero leon.stl	1	100%

Info

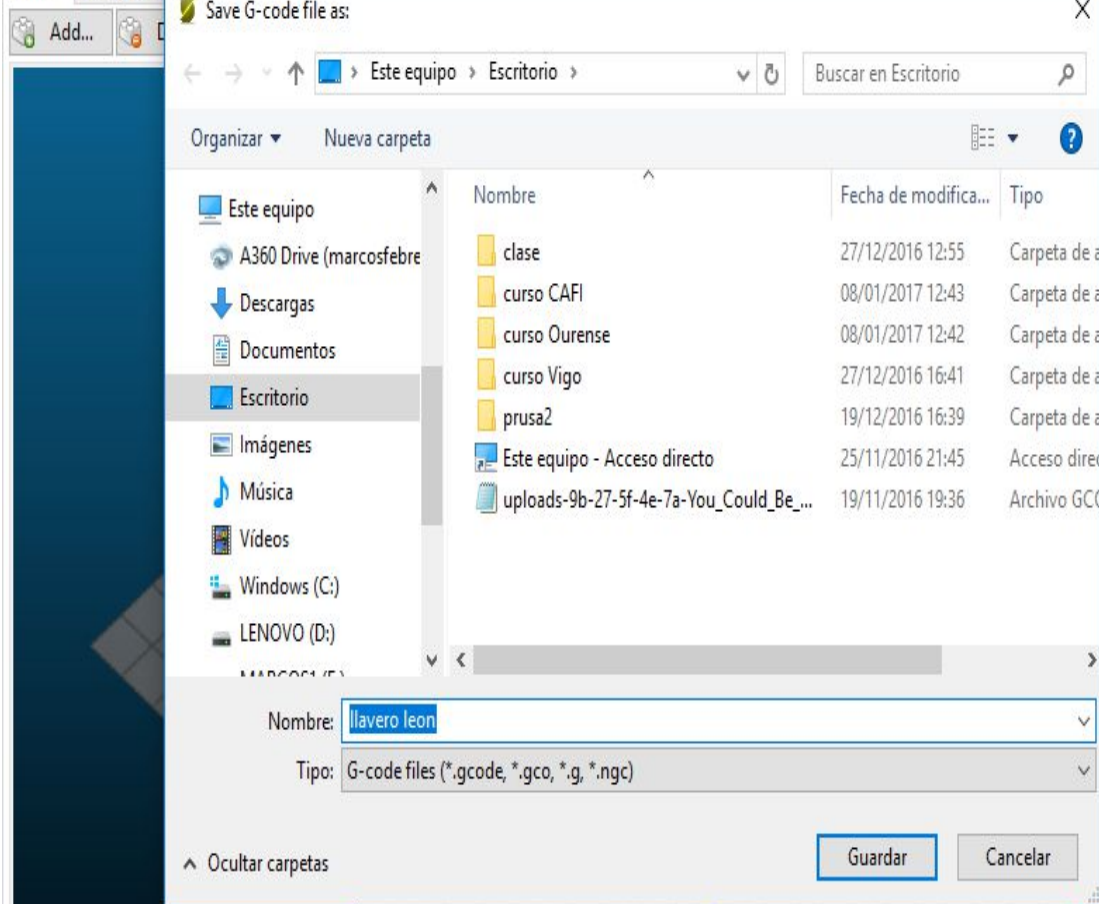
Size: 37.73 x 58.66 x 4.30 Volume: 4472.88

Facets: 7644 (1 shells) Materials: 1

Manifold: Yes

3D 2D Preview Layers





Print settings: leon marcos.ini

Filament: leon marcos.ini

Printer: leon marcos.ini

Export STL... Export G-code...

Name	Cop...	Scale
llavero leon.stl	1	100%

Info

Size: 37.73 x 58.66 x 4.30 Volume: 4472.88

Facets: 7644 (1 shells) Materials: 1

Manifold: Yes

Ligazóns moi interesantes

- <https://www.simplify3d.com>
- <http://wiki.ikaslab.org>
- <http://www.mibqyyo.com>
- <http://www.leon-3d.es>
- <http://www.reprap.org>



Ligazóns de descargas

- <https://www.thingiverse.com>
- <http://www.rascomras.com>
- <http://www.shapedo.com>
- <http://www.yobi3d.com>
- <https://grabcad.com>

