

Brand	Filament Type	Filament Name	Nozzle Temp(°C)	Hotbed Temp(°C)	Print Speed (mm/s)	Volume Velocity (mm ³ /s)	Model Fan (%)	Auxiliary Fan(%)	Chamber Temp (°C)
Creality	PLA	Hyper PLA	220	45	300	23	100	80	35
Creality	PLA-CF	Hyper PLA-CF	220	45	300	23	100	80	35
Creality	ABS	Hyper ABS	260	80	300	23	70	0	60
Creality	PLA	CR-PLA	230	45	200	18	100	80	35
Creality	PLA	CR-Silk	230	45	120	10	100	80	35
Creality	PETG	CR-PETG	250	70	120	9	80	0	35
Creality	ABS	CR-ABS	260	100	250	20	70	0	60
Generic	PLA	Generic PLA	230	45	200	18	100	80	35
Generic	PLA	Generic PLA-Silk	230	45	120	10	100	80	35
Generic	PETG	Generic PETG	250	70	120	9	80	0	35
Generic	ABS	Generic ABS	260	100	250	20	70	0	60
Generic	TPU	Generic TPU	230	30	50	3,5	100	70	35
Generic	PLA-CF	Generic PLA-CF	230	45	200	18	100	80	35
Generic	ASA	Generic ASA	260	100	170	14	70	0	55

Crealty	PLA	Ender-PLA	230	45	200	18	100	80	35
Crealty	PLA	EN-PLA+	230	45	200	18	100	80	35
Crealty	TPU	HP-TPU	215	30	75	6	100	70	35
Crealty	PA	CR-Nylon	260	50	100	8	30	0	35
Crealty	PLA	CR-PLA Carbon	230	45	200	18	100	80	35
Crealty	PLA	CR-PLA Matte	230	45	200	18	100	80	35
Crealty	PLA	CR-PLA Fluo	230	45	200	18	100	80	35
Crealty	TPU	CR-TPU	230	30	50	3,5	100	70	35
Crealty	PLA	CR-Wood	230	45	200	18	100	80	35
Crealty	PLA	HP Ultra PLA	230	45	200	18	100	80	35
Crealty	ASA	HP-ASA	260	100	250	20	70	0	55
Generic	PA	Generic PA	260	50	100	8	30	0	35
Generic	PA-CF	Generic PA-CF	280	100	100	8	30	0	50
Generic	HIPS	Generic HIPS	240	100	50	4	30	0	50
Generic	PET-CF	Generic PET-CF	290	80	120	10	30	0	40

Generic	PETG-CF	Generic PETG-CF	250	80	120	10	50	0	35
Generic	PA6-CF	Generic PA6-CF	290	50	150	12	30	0	35
Generic	PAHT-CF	Generic PAHT-CF	300	80	120	10	10	0	50
Generic	PP	Generic PP	240	60	100	8	30	0	50
Generic	PET	Generic PET	220	70	70	6	50	0	35
Generic	PC	Generic PC	260	110	150	12	10	0	70